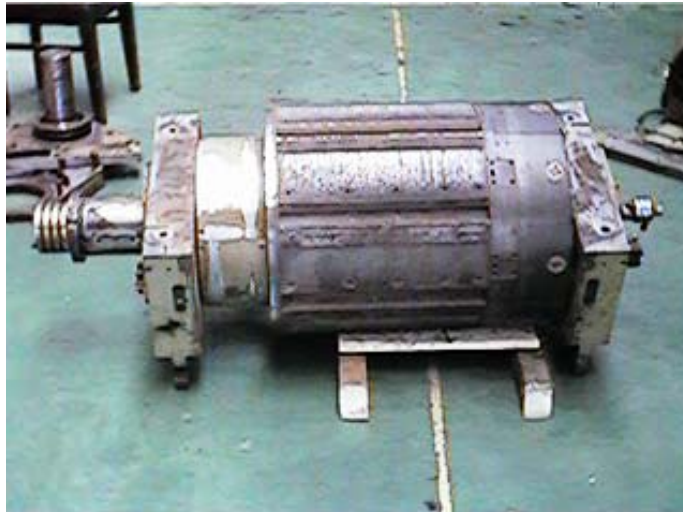


## RC4 DRUM OVERHAULING



## DRUM OVERHAULING

In the current economic climate the cost of Major Capital Equipment is a very serious option.

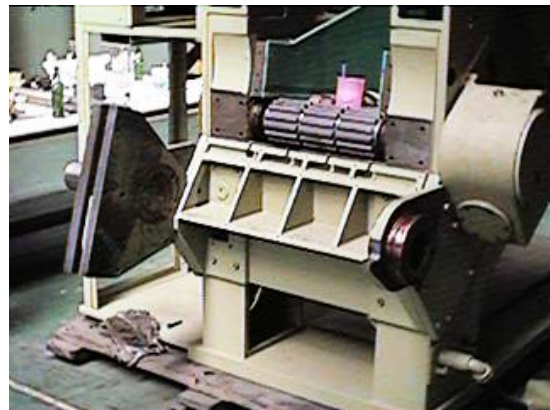
Don't put your cash at risk.

Extend the life of your existing machinery with cost effective :

“Assembly Overhauls.”

**Primary Engineering Associates**  
**Provide;**

- Time Served
- Fully Experienced
- Customer Orientated



## SERVICE ENGINEERS

All of whom are **Totally** committed in providing **Customers** with complete satisfaction.





## THE DRUM CARCASS

*Is a very expensive item.*

*All wearable components are removable.*

*Your existing carcass, once stripped down and cleaned, is ready for new parts to be fitted.*

*The result: an "as new" drum !!*



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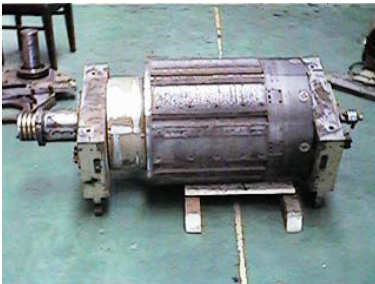
## GRINDER Removed

*First step is to remove the Grinder Assembly*



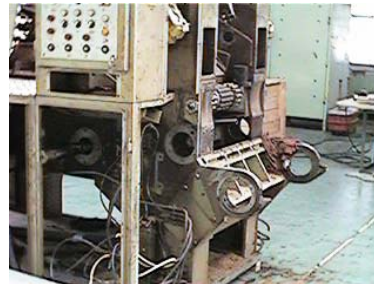
## DRUM Removal

*Next the Drum can be taken off*



## The Removed Drum Assembly

*Ready for overhauling.*



## Main Frame

*With the Drum assembly removed, the main frame can be cleaned and serviced.*



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## DRUM Disassembly

The Drum can now be worked on in a convenient area.



## Individual Components

All items are removed from the Drum



## CARCASS

The Drum is taken to its lowest possible level-the bare Carcass.



## COMPONENTS

All Individual wearable items are then replaced.



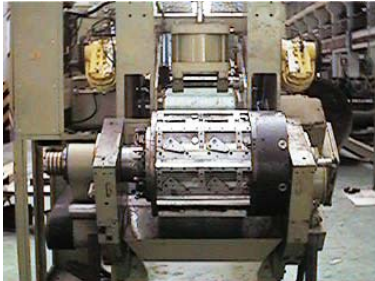
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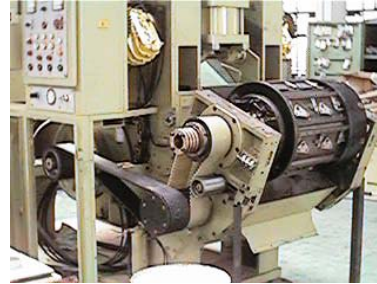
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**DRUM Assembly**

Is refitted to the machine



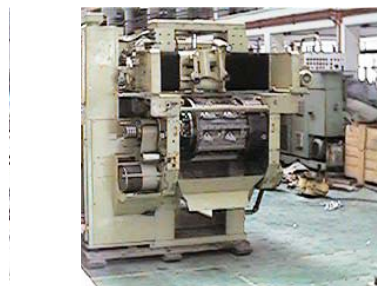
**DRUM Assembly**

Showing all new items



**GRINDER Assembly**

Refitting of Grinder Assembly



**DRUM Assembly**

Almost Completed



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## GRIPPERS & KNIVES

Knives and Grippers are fitted to the unit



## GUARDS

Guards are refitted and the machine is ready for production.



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